

Date: Friday, 28/11/2008 2:54:32 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : THREADED STUD
Job Number : 43856	
Estimate Number : 11657	
P.O. Number :	Part Number : D2829
This Issue : 28/11/2008 S.O. No. :	Drawing Number : D2829 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 43254	Material :
Written By :	Due Date : 10/12/2008 Qty: 50 Um: Each
Checked & Approved By : <u>JUD 08.12.01</u>	
Comment : Est. A 99.07.13 New Issue DM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304R0375

304 ROUND BAR 0.375



Comment: Qty.: 0.1050 f(s)/Unit Total : 5.2500 f(s) *M110166 x 42 parts*
 304 ROUND BAR 0.375
 batch: *M008626 x 8 parts* *08/11/05*

(50 pcs)

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

08/11/05 *mf 08/12/08*

(50 pcs)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

08/11/05 *mf 08/12/08*

(50 pcs)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SL 08/12/09 *50*

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 49

AS 08/12/11 *(X50)*

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/15 *JA*

Job Completion



mf 08-12-11

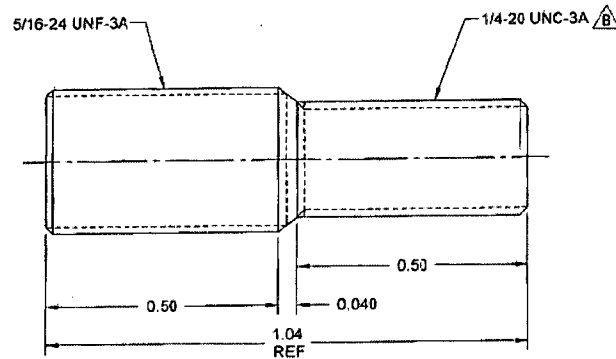
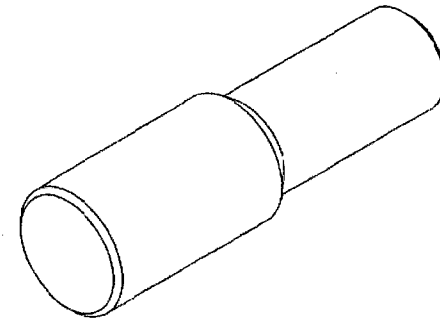
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2829 THREADED STUD

RELEASED
06/10/27

B	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT; MATERIAL WAS AISI 4130 (Zn A6-1); 1/4-20 UNC-3A WAS 1/4-20 UNF-3A (Zn C5-1) REASON: REVISION OF D2011 FROM REV. F TO REV. G	MB	08.10.03
A	NEW ISSUE	RF	99.05.31
REV.	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN	KE		
CHECKED	KE		
MFG. APPR.	KE		
APPROVED	KE		
DE APPR.	KE		
DATE	08.10.03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D2829** REV. B
SHEET 1 OF 1
TITLE **THREADED STUD** SCALE NTS

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- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. D304RD.DDD $\triangle B$
OR
AIS1 303 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M303RD.DDD
 - 2) FINISH: NONE
 - 3) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 5) IDENTIFICATION: N/A
 - 6) WEIGHT: 0.02 lbs

NO. 43856

